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amount of added to the sum of the two leg lengths to obtain the flat pattern length bend deduction bd the amount removed from the sum of the two flange lengths to obtain a flat pattern material thickness mt the gauge of the material in decimal form bend angle b the inside angle between

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web the following sections show the methods used to calculate flat patterns for brake bent or die formed

sheet metal parts the later sections describe the geometry and instructions for laying out sheet metal developments and transitions also included are calculations for punching requirements of sheet metal parts and tooling requirements for **sheet metal unfold rules equations ketiv ava** - Oct 30 2022

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also enables more complex geometries and thus makes it possible to eliminate welding of the components
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